



Formica® DecoMetal®

Metal Laminate & Solid Metal

2007 NATIONAL PRODUCT GUIDE

Metal Laminate

Products	Post-forming Grade	Standard Grade	Size	Products	Post-forming Grade	Standard Grade	Size
1999 Ragged Copper		86	4x8'	4516 Steel Textile		86	4x8'
2021* Mirror Aluminum		85	4x8', 4x10'	4517* Brass Metalworks		86	4x8'
2022 Brushed Aluminum	82	84	4x8', 4x10'	4518 Copper Metalworks		86	4x8'
2026 Copper Stratos		86	4x8'	4520* Iridescent Slate Oxide		86	4x8'
2032 Brushed Pewter Aluminum	82†	85	4x8', 4x10'	4521 Aluminum Soft Brush II		85	4x8', 4x10'
2041* Mirror Brasstoned Aluminum		85	4x8', 4x10'	4522 Aluminum Stainless II	82†	85	4x8', 4x10'
2042 Brushed Brasstoned Alum.	82†	85	4x8', 4x10'	4692 Matte Aluminum Footplate II		86	4x8'
2063 Small Rivet (Aluminum)		85	4x8'	4744 Pewter Debossed Aluminum		86	4x8'
2113 Copper Maple Leaves		86	4x8'	4748 Vertical Corrugated Matte Alum.	82†	84	4x8', 4x10'
2121 Light Hammer, Copper/Antiqued		86	4x8'	4749 Horiz. Corrugated Matte Alum.	82†	84	4x8', 4x10'
2125 Natural Matte Aluminum II	82†	85	4x8', 4x10'	4788 Matte Aluminum Dots II		86	4x8'
2126 Brushed Bronzetoned Aluminum		85	4x8', 4x10'	• 5390 Aluminum Veil		86	4x8'
2171 Double Brushed Aluminum	82†	85	4x8', 4x10'	• 5391 Graphite Veil		86	4x8'
2178 Brushed Stainless Steel		84	40"x8'	• 5392 Copper Veil		86	4x8'
4254 Brushed Black Aluminum	82†	85	4x8', 4x10'	• 5393 Aluminum Encode	82†	85	4x8'
4255 Micro Perf (Aluminum)		86	4x8'	• 5394 Graphite Encode	82†	85	4x8'
4510 Anthracite Stipple	82†	85	4x8'	• 5395 Champagne Encode	82†	85	4x8'
4511 Aluminum Crush II		85	4x8', 4x10'	• 5396 Aluminum Twirl	82†	85	4x8'
4512 Goldtone Crush	82†	85	4x8'	• 5397 Graphite Twirl	82†	85	4x8'
4513 Iridescent Oxide	82†	85	4x8'	• 5398 Aluminum Spin	82†	85	4x8'
4515 Metallic Grass		86	4x8'	• 5399 Graphite Spin	82†	85	4x8'

†Postformable grade items are available as factory orders. Only 2022 is stocked in postforming grade 82.

*Items contain seam. View larger sample.

• New items indicated in red.

Solid Metal

Products	Standard Grade	Size	Products	Standard Grade	Size
M605 Brushed Aluminum	83	4x8', 4x10'	4194 Stainless Aluminum	83	4x8', 4x10'
M610* Polished Aluminum	83	4x8', 4x10'	4200 Soft Abrasion (Etched Aluminum)	83	4x8'
4190 Satin Aluminum	83	4x8', 4x10'	4764 Twister (Etched Aluminum)	83	4x8'

* Mirror finishes may show some small dimples and in certain lighting conditions may display slight color changes. Mirror finish metal laminates should be viewed under lighting conditions specific to the application prior to fabrication.

Sheet size metric conversions:

4x8' (1.22m x 2.44m)

4x10' (1.22m x 3.05m)

40"x8' (1.02m x 2.44m)

Solid Metal Strips

Products	M02 3/4" (19.05mm)	M04 1" (25.4mm)	M08 1 1/2" (38.1mm)	M09 2" (50.8mm)	M15 6" (152.4mm)
M605 Brushed Aluminum	•	•	•	•	•

All widths may vary ± 1/32" (0.8mm)

All Metal Strips are .025" (.0635mm) thick and 120" (3050mm) in length.

Roll Edgebanding-paper backed (hot melt compatible)

Product	Thickness	M18 Size
2022 Brushed Aluminum - roll	.016" Thick	15/16" Wide / 328' Long

GRADES

Grade 82 (.030" (0.8mm)) Formica® DecoMetal® metal laminate: Postformable aluminum sheets with a phenolic back. Engineered for vertical forming applications such as cabinet doors. Not intended for countertop use in high-wear situations. Formable to 3/8" (9.5mm) radius. (Full wrap doors can be made on 3/4" (19mm) cores.)

Grade 83 (.025" (0.7mm)) Formica® DecoMetal® solid metals and solid metal strips: Solid aluminum sheet with an anodized finish in various designs. Etched finishes in various scales are coated in enhanced polymers. Engineered for vertical and light-duty horizontal interior applications.

Grade 84 (.030" (0.8mm)) Formica® DecoMetal® metal laminate: Brushed stainless steel sheet or corrugated aluminum with a phenolic back. The phenolic back prevents creasing and allows for improved adhesion to substrates. Engineered for vertical and light-duty horizontal applications.

Grade 85 (.040" (1.0mm)) Formica® DecoMetal® metal laminate: Polished, anodized, matte, brushed or mirror aluminum or copper sheet with a phenolic back. The phenolic back prevents creasing and allows for improved adhesion to substrates. Engineered for vertical and light-duty horizontal interior applications.

Grade 86 (.050" (1.3mm)) Formica® DecoMetal® metal laminate: Matte, mirror, hammered or antiqued aluminum or copper sheet with a phenolic back. The phenolic back prevents creasing and allows for improved adhesion to substrates. Engineered for vertical and light-duty horizontal interior applications.

SURFACE FINISHES

Aluminum surface laminate (brushed, cross-brushed, matte, satin, perforated, embossed and etched) has an epoxy coated aluminum surface and, depending on the design, is available in natural, goldtone, pewtertone, bronzetone and steeltone.

Polished aluminum surface laminate has an anodized aluminum surface available in natural and goldtone, in plain or embossed designs.

Copper surface laminate has a polyurethane, resin-coated true copper surface and, depending on the design, is available in plain, embossed, natural, patina and antique appearance.

Stainless steel surface laminate is real stainless steel surface available in a brushed design. Brass surface laminate is real brass surface available in an embossed design.

How To Specify/Order

This sheet includes standard Formica® DecoMetal® metal laminate & solid metal items available from Formica Corporation in various colors, grades, finishes, and sizes. All items listed are available from Formica Corporation distribution centers. To enable us to process your orders in the most efficient manner, please follow these procedures.

Surface shall be Formica DecoMetal metal laminate & solid metal or solid metal strip from Formica Corporation.

Color/Pattern Number

Color/Pattern Name

Grade Number

Size
